# **Amendment to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

### **Listing of Claims:**

1. (Original) A vinyl ester resin composition comprising a compound having the following chemical structure of Formula VIII:

#### Formula VIII

$$O=P$$
 $CH_2CH(OH)CH_2R^1$ 
 $R$ 

wherein R in Formula VIII is independently a hydrogen or a  $C_1$ - $C_{40}$  alkyl group and  $R^1$  is an unsaturated functionality.

- 2. (Original) The composition of Claim 1 wherein R is hydrogen.
- 3. (Original) The composition of Claim 1 wherein R is a methyl group.
- 4. (Original) The composition of Claim 3 wherein R is in the 5 position of the phenyl ring.

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5. (Amended) The composition of Claim 1 wherein R' is a moiety having the following formula:

$$-OC-C=C$$

$$R"$$

$$-OC-C=C$$

$$R"$$

$$R"$$

where R'' is a hydrogen or an alkyl group from  $C_1$ - $C_{20}$  and R''' is hydrogen, an alkyl group from  $C_1$ - $C_{20}$ , or a carboxylic acid group or ester derivatives thereof.

- 6. (Original) The composition of Claim 5 wherein R<sup>1</sup> is a methacrylate, an acrylate, a maleate, or a fumarate.
- 7. (Original) A process for preparing an epoxy vinyl ester resin comprising reacting (a) a compound of Formula V

Formula V

$$O=P$$
 $R$ 
 $A$ 

wherein R in Formula V is independently a hydrogen or a  $C_1$ - $C_{10}$  allyl group, with (b) a carboxylic acid which contains an unsaturated functionality to produce the compound as shown in the following chemical structure of Formula VIII:

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### Formula VIII

wherein R in Formula VIII is independently a hydrogen or a  $C_1$ - $C_{10}$  allyl group and  $R^1$  is a moiety containing an unsaturated functionality.

8. (Original) The process of Claim 7 wherein the composition of Formula V is an isomer mixture of two or more different triaryl phosphine oxide isomer compounds having the general chemical structural formula of Formula V:

## Formula V

$$O=P$$
 $R$ 
 $A$ 

wherein R is a methyl group.

- 9. (Original) The process of Claim 8 wherein at least one of the isomers in the isomeric mixture contains a 2-glycidyloxy-4-methylphenyl moiety.
- 10. (Original) The process of Claim 8 wherein at least one of the isomers in the isomeric mixture contains 2-glycidyloxy-5-methylphenyl moiety.

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- 11. (Original) The process of Claim 8 wherein the isomeric mixture contains at least a mixture of a 2-glycidyloxy 4-methylphenyl moiety and a 2-glycidyloxy-5-methylphenyl moiety.
- 12. (Original) The process of Claim 11 wherein the ratio of 2-glycidyloxy 4-methylphenyl moiety to 2-glycidyloxy-5-methylphenyl moiety is from about 99:1 to about 1:99.
- 13. (Original) The process of Claim 7 wherein the carboxylic acid is an acrylic acid, a methacrylic acid, a maleic acid or a furmaric acid.